

TRIUMPH TIGER 800

IMPORTANT!

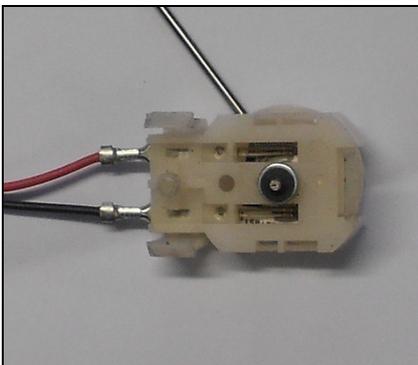
Pre-fitting Instructions for Safari Fuel Tanks

1. Rinse tank out with a small amount of petrol and then discard the petrol. This needs to be done to remove any plastic trimmings that may be left in the tank after manufacturing.
2. Before attaching the screws and bolts to the brass inserts, insure that an anti-seize compound – grease will do – is applied to the threads. **Do not use thread retaining compounds.** If there is a risk of the screws and bolts working loose, use lock wire to secure them – mainly for endurance competition events
3. Position the fuel line so that it runs neatly and does not protrude or kink. Position the fuel line clamps and check for leaks.

FITTING INSTRUCTIONS

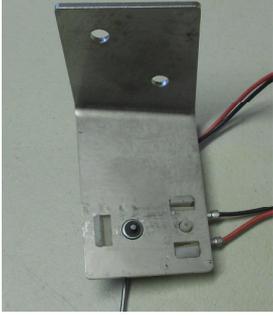
Removal of the original tank

1. Remove the original tank by removing the side, rear fairings (shrouds) and the front fairing where it is attached to the tank. Disconnect the fuel line and electrical connections to the fuel pump and indicators (blinkers).
2. Remove the indicators (blinkers) from the side fairings.
3. Remove the fuel pump from the original tank (disconnect the fuel level sender unit electrical connection on the inside of the tank). Take note of the orientation of the fuel pump 'O' ring for installation on your new Safari tank.
4. Remove the fuel level sender unit from the bracket inside the tank.



Installation of the new Safari Tank

1. Install the fuel level sender unit onto the fuel level sender bracket supplied.



2. Install the fuel level sender bracket inside the tank (note the correct orientation). Ensure that the 'O' rings are installed on the bolts (M6x12mm bolts) on the outside of the tank with the nylock nuts secured from the inside.



3. Install the fuel pump (ensure fuel level send unit electrical connection is attached to the fuel pump) with a new 'O' ring. Note that the fuel pump can only be installed in one orientation.

4. Install the indicators (blinkers) onto the tank.

5. Install the tank onto the motorcycle and connect the fuel line, fuel pump electrical connections and the indicators electrical connections and secure the tank with the original mounting bolts.

6. Attach the front and rear fairings (note the side fairing is not used or installed on the Safari tank).

7. For XCx models install the radiator guards provided.

